



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB6872882-9A
Job Sheet 183471



Part No: RB6872882-9A

Job Qty: 12 ea

Part Name: Handle Spoke



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/18/18

Job Tracking No:

Due Date: 9/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RB6872882 Rev. 5 IPP Rev. A 18.09.17 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		9/24/18	0.00	0.00	Start Up Machining-4		
120	Lathe Conv	12 pcs		9/24/18	0.00	1.20	Lathe Conv-2		
130	QC	12 pcs		9/24/18	0.00	0.00	QC2 Machining-5		
140	QC	12 pcs		9/24/18	0.00	0.00	QC8 Machining-5		
150	Packaging	12 pcs		9/24/18	0.00	0.00	Packaging3-2		
160	QC21-SA	12 Ea		9/24/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG. 2-Debur
Descriptions: 150 - IDENTIFY AND STOCK

DAS
21
9-80

OCT 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.375	1010-1025 Round Bar .375	2.5596 ft (.2133 ea)	90-Start up Operation	5048817

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R0.375	3	13	0

Part Specifications

Specifications could not be found.

Plex 10/11/18 7:53 AM dart.villeneuve.jonathan



Container No: S117535



Part: RB6872882 - 9A

Job No: 183471

Serial No/Batch: S117535

Revision: 5

Inspector:

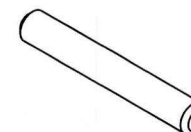
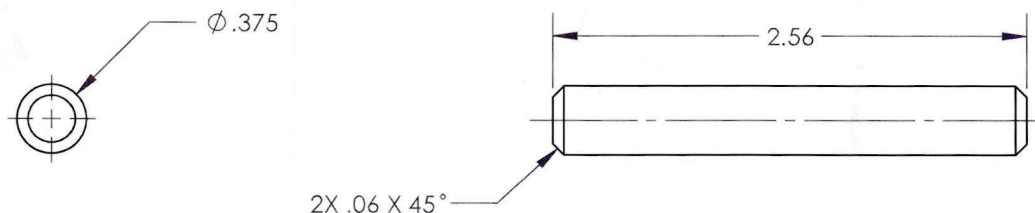
Exp Date:

Instructions:

Date: 10/11/18

This drawing, specifications, and concepts contained here in are the sole property of Dart Aerospace, and may not be reproduced or used in any fashion without the prior written permission of Dart Aerospace Eugene, OR.

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0110	-9A ADDED FINISH SPEC QMSI-6.2.2, B.O. REV D.	5/8/2017	RJC	JAG



(-9A)
HANDLE SPOKE

DART AEROSPACE	
TITLE PULLER, TURBINE FRONT BEARING	
DWG NO. RB6872882-9A	REV 5
MATL 1018/1020 CR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE-9 WELDMENT	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± 5°
	.X ± .1 SURFACES = 125/
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES
CHECKED: DD 05/09/2017	.015 x 45° OR .016R
OPPS APPR: AA 05/10/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 05/24/2017	AFTER PLATING
APPROVED: JAG 06/02/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
SCALE 1:1	USED ON MODEL
DATE 8/15/2007	ALLISON 250 SERIES
SHEET 12 OF 13	